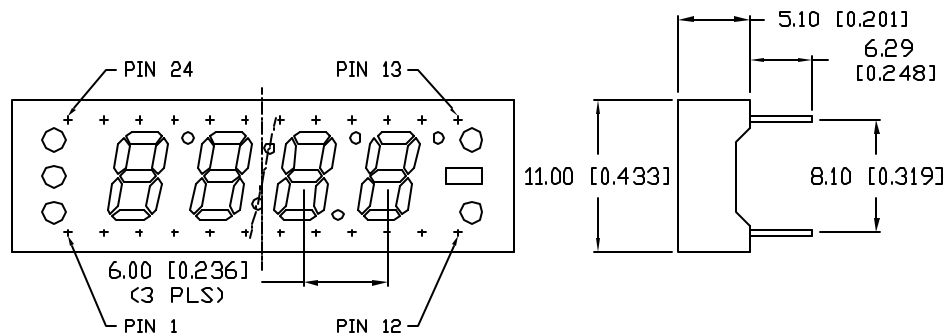


UNCONTROLLED DOCUMENT

PART NUMBER
LDC-M2504RI

REV.
A

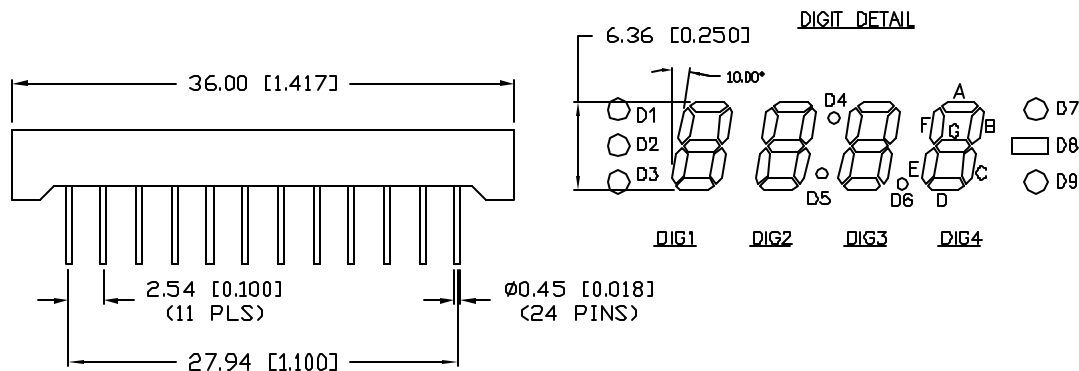
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #11148.	4.23.07



REPLACES PART# LDQ-M254RI
REPLACES PART# LDQ-M2504RI

ELECTRO-OPTICAL CHARACTERISTICS $T_A = -25^\circ\text{C}$ $I_f = 10\text{mA}$

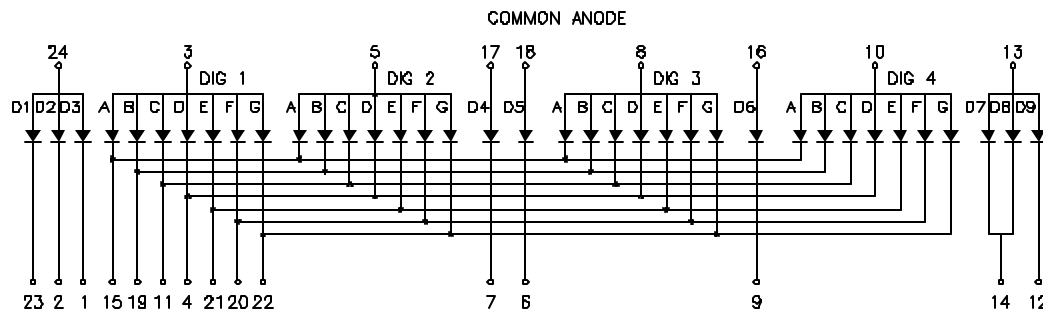
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
FORWARD VOLTAGE		2.0	2.5	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_f = 100\mu\text{A}$
AXIAL INTENSITY		3500		μcd	$I_f = 10\text{mA}$
EMITTED COLOR:	RED				
FONT COLOR:	GREY				
SEGMENT COLOR:	MILKY WHITE DIFFUSED				



LIMITS OF SAFE OPERATION AT 25°C PER CHIP

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	105	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING, STORAGE TEMP.	-30 TO +85	°C
SOLDERING TEMP.	+260	°C
2.0mm FROM BODY		3 SEC. MAX

* $t < 10\mu\text{s}$



*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $\begin{matrix} +0.00 \\ -0.00 \end{matrix}$ DECIMAL PRECISION MAX.= $\begin{matrix} +0.00 \\ -0.00 \end{matrix}$ DECIMAL PRECISION

REV. A	PART NUMBER LDC-M2504RI
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0.25" QUAD DIGIT SEGMENT, CLOCK DISPLAY, 635nm RED, MULTIPLEXED, COMMON ANODE, GREY FONT/WHITE SEGMENTS.

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY: JC	CHECKED BY:	APPROVED BY:	DATE: 5.12.98
			PAGE: 1 OF 1
			SCALE: N/A

